



Critical features of this job are described under the headings below. Beacon Industries, Inc. reserves the right to assign or reassign duties and responsibilities to or from this job at any time.

Job Title:	CNC Machinist
Department:	Machinist
Reports To:	Production Supervisor
FLSA Status:	Non-Exempt

**Position Summary:**

Responsible for setting up and operating multi-axis numerical control milling/turning machine to mill surfaces of metallic work pieces according to blueprint specifications and tooling instructions, and applying knowledge of machining methods.

**Sample Job description for CNC Machinist:**

- Set up and operate 3, 4 and 5 axis CNC milling/turning machines according to instructions and engineering drawings.
- Understanding blue prints.
- Experience performing setups and operating Lathes and/or Vertical Turning Lathes (VTL).
- Machine parts to tight tolerance.
- Operate Manual lathes and Mills.
- Knowledge of operating grinding and de-burring machines. Expected to work and communicate well with other team members and leadership as assigned in order to meet the goals of the project, the department, and the company.
- Check dimensions of materials to be used and assign numbers to the materials and documents.
- Utilize manual micrometres, callipers, dial indicators, depth gauges, automatic CMM and Comparator.
- General knowledge of GD&T.
- Make standard shop computations in relation to dimensions and tooling requirements.
- Monitor quality of parts per given tolerance.
- Other duties as assigned.

**Qualification/Skill:**

- +5 years of experience CNC turning and/or CNC milling departments within an Aerospace manufacturing environment required.
- Work experience related to the set-up and operation of CNC milling/turning machines.
- Experience interpreting blueprint dimensions and using measuring tools.
- All the knowledge of Lathe and Milling machines.